

Product Data Sheet

105-(5)-05/14



Makers of Fine Paint Since 1962

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105 Two in One Primer

USE



THINNER/CLEAN



T-64

APPLICATION

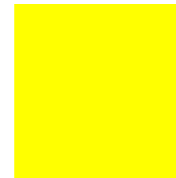


RE-COAT

4 - 8 Hrs



HAZARD



OTHER

105 Two In One Primer is a medium solids sprayable primer with the filling qualities of Spray Putty. 105 Two In One Primer is flexible and is easily sanded making it eminently suitable for automotive refinishing.

USES: 105 Two in one Primer may be used as a convenient means for filling and sanding scratches, file marks and shallow indentations encountered in the refinishing of motor vehicles and other products without having to use a separate coat of spray putty.

SURFACE PREPARATION: Bare metal should be thoroughly cleaned with T-3 Wax & Grease Remover. Sand Bare metal surface with 320 grit wet and dry paper and remove any dust residue with a tack rag. Large areas of bare steel and all non-ferrous metals (e.g. aluminium) should first be primed with 129 Super Etch Primer. Large chips, gashes or scratches may be filled in afterwards with 108 Spray Putty.

APPLICATION: Stir thoroughly before application and apply by conventional spray equipment. Minimise any tendency of shrinkage by applying 2 or 3 double headers and allow flash off time between coats of approx. 5 minutes at 25°C.

THINNING: Reduce 2 parts of 105 Two in One Primer with 1 part of T-64 Reducer. Stir well before use.

CLEAN UP: T-64 Reducer or T-14 Gunwash

DRYING: Touch dry in 10-15 minutes, may be sanded after 30 minutes drying, depending on the film build (at 25°C). Re-coat after 4-8 hours of drying.

COLOUR: Grey

FINISH: Flat.

COVERAGE: Varies according to application

PACK SIZES: 1 Litre, 4 Litre, 20 Litre

VEHICLE TYPE:

Modified Nitrocellulose

PIGMENT TYPE:

Coloured pigments and inert extenders.

FILM PROPERTIES:

Solvent Resistance	Fair.	Chemical Resistance	Good.
Abrasion Resistance	Fair.	Impact Resistance	Very Good.
Heat Resistance	Good up to 80°C. (dry)	Flexibility	Very Good.

TOPLINE PAINT PTY LTD

Telephone: (08) 8384 1188

33 ALDERSHOT ROAD, LONSDALE, SOUTH AUSTRALIA 5160.

Fax: (08) 8326 1824

E-mail: admin@toplinepaint.com.au

Customers need to appreciate that as Topline Paint cannot control the conditions under which our products are used, we therefore are unable to guarantee suitability or accuracy in every situation. If any doubt exists, do check with our technical people. Before large-scale use always test on a small sample and ascertain suitability. No warranties express or implied are made. The risks and liability arising from handling, storage, use and compliance with legal restrictions, rests with the buyer.





105 Two in One Primer

PRECAUTIONS:

The following information is a general guide only. Industrial users (ie where the product is being used in the workplace) are legally required to have available a Material Safety Data Sheet on this product. If you are unsure if you have an MSDS on this product please contact Topline Paint and one will be provided.

Safety Directions: **KEEP OUT OF REACH OF CHILDREN – DO NOT SWALLOW.** Breathing the vapour is harmful and may cause lung irritation. Avoid contact with skin and eyes. Wear suitable, protective clothing, eye protection and impervious gloves when mixing and using. Handling and usage of this product must be carried out under well ventilation conditions that prevent inhalation of vapours, dust or mist. Use the appropriate breathing equipment (refer to Aust Stand. 1716) when ventilation is restricted. Keep containers closed when not in use. Eliminate any source of ignition (open fires, pilot lights, furnaces, spark producing switches etc.) as this product is flammable. **DO NOT SMOKE.** Take precautionary measures against static discharges. Used clean up rags may spontaneously ignite. To avoid ignition immerse in water or store in a sealable glass container.

First Aid Instructions: If affected by inhalation, remove to fresh air. If breathing difficulty persists or occurs later, consult a doctor. If swallowed, **DO NOT INDUCE VOMITING** drink plenty of water and seek medical advice. Contact a Doctor of Poisons Information Centre (Phone 131126). If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. If irritation occurs seek prompt medical advice. Immerse contaminated clothing in water for 24 hours and do not use until laundered. In case of eye contact, hold eyes open and flood with running water for at least 15 minutes seek medical advice.

Leaks, Spills and Disposal: To prevent ignition of fumes product shut off all ignition sources. Contain or shut off leak if safe to do so. For large leaks or spills of volatile, flammable product, use respiratory protection, protective apparel and footwear. Spills should be absorbed either with rags (small spill) or dry sand/earth (large spill). In the case of flammable product spillage, use spark free implements to place rags or absorbed material into a solvent resistant container. Cover with water for 24 hours before disposal. DO NOT pour left over product down the drain – retain it in marked sealed container for future use or disposal through chemical waste collection programs. Dried empty cans can be recycled and should be disposed of via council steel recycling facilities.

Fire: Use foam and breathing apparatus. Avoid breathing products of combustion.

Hazard: The coloured square at the top of page 1 is provided for a quick reference as to the hazard level of a product. Blue refers to coatings with low hazard (eg water based wall paints). Yellow refers to medium hazard products such as QD enamels, which contain solvents, are flammable and need respirators for vapour protection. Red refers to products with special hazards such as isocyanate cured two pack finishes